### Data Sheet

## Advanced Digital Force Gauges Series 5

32-1111 REV 0119



Series 5 advanced digital force gauges are designed for tension and compression force testing in numerous applications across virtually every industry, with capacities from 0.12 lb to 500 lb (0.5 N to 2500 N). The gauges feature an industry-leading sampling rate of 7,000 Hz, producing accurate results even for quick-action tests. A large, backlit graphics LCD displays large, legible characters, while the simple menu navigation allows for quick access to the gauges' many features and configurable parameters. Data can be transferred to a PC or data collectors via USB, RS-232, Mitutoyo (Digimatic), or analog outputs.

On-board data memory for up to 1,000 readings is included, as are statistical calculations with output to a PC. Integrated set points with indicators and outputs are ideal for pass-fail testing and for triggering external devices such as an alarm, relay, or test stand. The gauges are overload protected to 200% of capacity, and an analog load bar is shown on the display for graphical representation of applied force.

The Series 5's averaging mode addresses the need to record the

average force over time, useful in applications such as peel testing,

while external trigger mode makes switch activation testing simple and



Shown with an ESM303 test stand and G1008 film & paper grips



MAL

MESUR<sup>™</sup> Lite data acquisition software is included with Series 5 gauges

#### Features

- High-speed 7,000 Hz sampling rate
- USB, RS-232, Mitutoyo, and analog outputs
- Large backlit graphic display
- 1,000-point data memory with statistics and outputs
- Live load bar graph with set point markers
- Programmable set points, with indicators and outputs

Set points

Peak readings and set points always displayed

accurate. An ergonomic, reversible aluminum design allows for hand held use or test stand mounting for more sophisticated testing requirements. Series 5 force gauges are directly compatible with Mark-10 test stands, grips, and software.

Series 5 gauges include MESUR<sup>™</sup> Lite data acquisition software. MESUR<sup>™</sup> Lite tabulates continuous or single point data from Series 5 gauges. Data saved in the gauge's memory can also be downloaded in bulk. One-click export to Excel easily allows for further data manipulation.

- Averaging mode calculates average readings over time
- External trigger mode for switch contact testing or remotely stopping display update
- Automatic data output via USB/RS-232
- 5 selectable units of measurement
- Configurable audio alarms and key tones
- Password protection, configurable for individual keys and calibration

Peak readings

Current reading

Measurement mode

Units of measurement

Tension / compression indicator



Pass/fail indicators -Automatic output indicator -Battery indicator -Number of saved data points -





SP Y PK 1



Specifications subject to change without prior notice

Analog load bar w/set point markers

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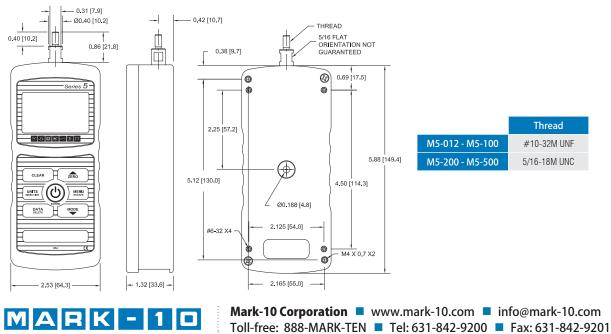
32-1111 REV 0119



### **Specifications**

Accuracy:	$\pm 0.1\%$ of full scale
Sampling Rate:	7,000 Hz
Power:	AC or rechargeable battery. Multi-step low battery indicator is displayed, gauge shuts off automatically when power is too low.
Battery life:	Backlight on / off: up to 7 / 24 hours of continuous use
Outputs:	USB / RS-232: Configurable up to 115,200 baud. Includes Gauge Control Language 2 for full computer control.   Mitutoyo (Digimatic): Serial BCD suitable for all Mitutoyo SPC-compatible devices.   Analog: ±1 VDC, ±0.25% of full scale at capacity,   General purpose: Three open drain outputs, one input.   Set points: Three open drain lines.
Configurable settings:	Digital filters, outputs, automatic output (via USB/RS-232), automatic shutoff, default settings, averaging mode, external trigger, passwords, key tones, audio alarms, backlight, calibration
Safe overload:	200% of full scale (display shows "OVER" at 110% and above)
Weight (lb [kg]):	M5-012 - M5-100: 1.0 [0.45], M5-200 - M5-500: 1.2 [0.54]
Load cell deflection:	All models 0.010 [0.25], except 0.005 [0.13] for M5-012
Included items:	Carrying case, chisel, cone, V-groove, hook, flat, extension rod, AC adapter, battery, quick-start guide, USB cable, resource CD (USB driver, MESUR™ Lite software, MESUR™ gauge DEMO software, user's guide), NIST-traceable certificate of calibration with data.
Environmental requirements:	40 - 100°F, max. 96% humidity, non-condensating
Warranty:	3 years (see individual statement for further details)

#### Dimensions in [mm]





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### In The Box



Series 5 force gauges are shipped as shown at left, and include the following accessories:

- (1) Extension rod \*
- (1) Hook \*
- (1) Cone \*
- (1) Chisel \*
- (1) V-Groove \*
- (1) Flat \*
- (1) Coupling \*
- (1) Thread adapter \*
- (1) Carrying case
- (1) USB cable
- (1) AC adapter
- (1) Resource CD
- \* The specific accessory depends on the force gauge model. Refer to the website for details.

#### Model lbF ozF kgF gF kΝ mΝ 500 x 0.1 M5-012 0.12 x 0.00002 2 x 0.0005 50 x 0.01 0.5 x 0.0001 For Models M5-1000 and M5-025 0.25 x 0.00005 1000 x 0.2 4 x 0.001 100 x 0.02 1 x 0.0002 M5-2000, refer to their M5-05 0.5 x 0.0001 250 x 0.05 2.5 x 0.0005 2500 x 0.5 respective data sheet 8 x 0.002 M5-2 2 x 0.0005 32 x 0.01 1 x 0.0002 1000 x 0.2 10 x 0.002 All models include 110V AC M5-5 80 x 0.02 2.5 x 0.0005 5 x 0.001 2500 x 0.5 25 x 0.005 adapters. M5-10 5 x 0.001 5000 x 1 50 x 0.01 10 x 0.002 160 x 0.05 Add suffix 'E' for euro plug M5-20 20 x 0.005 10 x 0.002 10000 x 2 320 x 0.1 100 x 0.02 (220V), 'U' for UK plug (220V) or 'A' for Australian plug M5-50 50 x 0.01 800 x 0.2 25 x 0.005 25000 x 5 250 x 0.05 (220V). M5-100 100 x 0.02 1600 x 0.5 50 x 0.01 50000 x 10 500 x 0.1 Ex: M5-05E, M5-100U, M5-200 200 x 0.05 3200 x 1 100 x 0.02 1000 x 0.2 1 x 0.0002 M5-500A M5-300 4800 x 2 150 x 0.05 1500 x 0.5 1.5 x 0.0005 300 x 0.1 M5-500 500 x 0.1 8000 x 2 250 x 0.05 2500 x 0.5 2.5 x 0.0005

### Capacity & Resolution



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